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### ANNEX K INSPECTION PLAN

## U.S. Army Chemical Materials Agency

# Project Manager for Non-Stockpile Chemical Materiel

Inspection Plan for Explosive Destruction System at Dugway Proving Ground, Utah

Final Revision 2

## U.S. Army Chemical Materials Agency

# Project Manager for Non-Stockpile Chemical Materiel

### Inspection Plan for Explosive Destruction System at Dugway Proving Ground, Utah

## Final Revision 2

March 2009

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#### 1. INTRODUCTION

The Explosive Destruction System (EDS) treatment operation at Dugway Proving Ground (DPG) will be conducted under the jurisdiction of a Stipulation and Consent Order (SCO) issued by the Utah Solid and Hazardous Waste Control Board. This inspection plan has been prepared to meet inspection requirements of the Utah hazardous waste regulations.

Wastes generated from EDS treatment operations will be placed into waste containers inside the Environmental Enclosure (EE), and stored in a less-than 90-day waste storage area pending shipment to an offsite permitted treatment, storage, and disposal facility (TSDF) for further management.

#### 2. GENERAL INSPECTION REQUIREMENTS

The EDS site will be inspected according to a prescribed inspection schedule designed to detect equipment deterioration and prevent potential equipment malfunctions that could cause a release of hazardous wastes to the environment or pose a threat to human health. The inspection schedule document and inspection logs will be located at the EDS site. At a minimum, the inspection program will include inspections of the equipment items listed in **Table K-1**. Many forms are used to address the inspections required. **Table K-2** correlates the inspection items with the forms used to meet the inspection requirements.

If a problem is discovered during an inspection, it will be remedied as soon as reasonably expected and/or within a regulatory required time frame, depending on the problem.

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Table K-1. EDS Inspection Schedule

Item Number	Utah Regulation R315-8-2.6(b)(1)	Frequency Utah Regulation R315-8-2.6(b)(4)	Types of Problems Utah Regulation R315-8-2.6(b)(3)
EDS Trailer			
1(a)	Containment Vessel	Daily when in use	Visually inspect exterior including tubing, hoses, and valves for evidence of corrosion, leakage, or other physical damage such as tears, stresses, gouges, dimples, rips, cracks, fasteners, etc.
1(b)		Daily when in use	Visually inspect interior for evidence of physical damage such as gouges and dimples, etc.
1(c)		Daily when in use	Perform helium leak test for evidence of leakage or other physical damage to the vessel or piping, valves, or instruments connected to vessel door.
1(d)		Daily when in use	Conduct inspection and cleaning of sealing surfaces.
2	Fire Set Test	Daily when in use	Conduct High potential test through open vessel door and conduct continuity check of feed through and detonator terminal blocks to check for proper functioning.
3	EDS Trailer Secondary Containment Pan	Daily when in use	Visually inspect for evidence of corrosion, leakage, or other physical damage such as cracks, gaps, or holes.
4	Waste Handling System	Daily when in use	Visually inspect hoses and quick disconnects for evidence of physical damage such as tears, rips, and corrosion. Inspect to confirm hose connections are in place.
Load/Unload	Areas		
5	Load/Unload Areas	Daily when in use	Visually check for evidence of spills, leaks, liquids, signs of damage to area.

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Table K-1. EDS Inspection Schedule (Continued)

Item Number	Utah Regulation R315-8-2.6(b)(1)	Frequency Utah Regulation R315-8-2.6(b)(4)	Types of Problems Utah Regulation R315-8-2.6(b)(3)
Waste Han	dling System		
6	Waste Collection Drums and Drum Tubs	Daily when in use	Visually inspect 55-gallon drums for evidence of corrosion, leakage, or other physical damage. Visually check each 55-gallon drum containment system for any evidence of damage. Inspect to confirm hose connections are in place. Upon disconnecting the waste handling system from the waste containers, ensure that the closure devices (bungs) are closed and secure.
Communic	ation		
7	Land Line Telephones, Cellular Telephones, Hand-Held Radios, Throat Microphones/Headsets	Daily when in use	Check for availability and operability.
8	Alarm Panels	Weekly	Check function and operability of audible/visual alarm.
9	Alarm Horns	Weekly	Check for presence and operability.
10	Closed-Circuit Television (CCTV) System	Weekly	Check for operability. Check visual clarity/tilt, pan, and zoom functions.
Security			
11	Fences	Weekly	Check for integrity, intrusion, or obstruction by vegetation; gaps at fence base.
12	Lighting	Weekly	Check for operability; vegetation is not masking lights.
13	Warning Signs	Weekly	Check for presence and legibility.

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Table K-1. EDS Inspection Schedule (Continued)

Item Number	Utah Regulation R315-8-2.6(b)(1)	Frequency Utah Regulation R315-8-2.6(b)(4)	Types of Problems Utah Regulation R315-8-2.6(b)(3)
Fire Protec	tion/Safety Equipment		
14	Fire Extinguishers	Prior to start of operation	Check gauge pressure, general condition, and service date.
15	Personnel Decontamination Station (PDS)	Weekly	Check for adequate decontamination solution supply, direct access, equipment available, and operability.
16	Spill Kit	Monthly	Check for sufficient inventory, items in good condition, and expiration dates have not lapsed (where applicable).
17	Self-Contained Breathing Apparatus (SCBA)	Monthly	Perform user function tests and inspection prior to donning; check pressure gauge to ensure the tank is full; check straps and base for wear or cracks; open air valve; breathe with facepiece to ensure that the air is available. Perform inspection per manufacturer's recommendation [29 CFR 1910.134(f)(ii) requires monthly inspection].
Air Monitor	ing		
18	Chemical Agent Monitors (MINICAMS® and DAAMS)	Every other day (per operation)	Visually inspect monitors for physical integrity; check diagnostic indicators on front panel of monitor housing for proper operation; inspect sample lines and connections, ensure heat trace is functional, ensure proper ventilation for exhaust, perform chemical agent challenge test and calibration.

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Table K-1. EDS Inspection Schedule (Continued)

Item Number	Utah Regulation R315-8-2.6(b)(1)	Frequency Utah Regulation R315-8-2.6(b)(4)	Types of Problems Utah Regulation R315-8-2.6(b)(3)
Emergency	Backup Power		
19	Emergency Generators	Monthly	Start unit, check voltage, current, and frequency output regularity and filter differential pressure.
20	Uninterruptible Power Supply	Weekly	Check that batteries are working properly; that the overall float voltage and output current and voltage are working properly per the distribution control system and that the batteries (cells/units) do not show any signs of corrosion, leaks, cracks, or other poor physical condition.
PMCS			
21	EDS system	Every 3 to 7 shots	Various inspection and maintenance requirements. See Operation and Maintenance Manual
EE			
22	Ventilation System	Daily when in use	Check function of equipment and that filters are in place and operable.

#### Notes:

CFR = Code of Federal Regulations
DAAMS = Depot Area Air Monitoring System
EDS = Explosive Destruction System
EE = Environmental Enclosure

PMCS = preventive maintenance checks and services

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Table K-2. Inspection Items and Forms Used to Meet Inspection Requirements

Inspection Item	Inspection Item Number <sup>a</sup>	Frequency	Forms Used to Meet Inspection Requirements	Location of Where Inspection Item is Met on Form (As Applicable)
Containment Vessel	1(a) and 1(b)	Daily when in use	EDS PMCS Checklist and Checklist for EDS Pre-Operations	Steps 5 and 12 of EDS PMCS and steps 14 and 15 of Checklist for EDS Pre-Operations
Containment Vessel	1(c)	Daily when in use	Checklist for EDS Pre-Operations	Steps 8 and 9
Helium Leak Test			Munition Data Sheet (MDS)	MDS Procedure 9
Inspection/Cleaning of Sealing Surfaces	1(d)	Daily when in use	Checklist for EDS Pre-Operations	Step 15
Fire Set Test	2	Daily when in use	Checklist for EDS Pre-Operations	Step 18
EDS Trailer Secondary Containment Pan	3	Daily when in use	Daily EDS Operation Inspection Form	
Waste Handling System	4	Daily when in use	Daily EDS Operation Inspection Form	
Loading/Unloading Area	5	Daily when in use	Daily EDS Operation Inspection Form	
Telephones/Cellular/ Hand-held/throat Microphones/Headsets	7	Daily when in use	LCOs	Page 4
Alarm Panels	8	Weekly	EDS Setup PMCS Checklist	
Area Alarms (Horn)	9	Daily when in use	LCOs	Page 4
CCTV System	10	Daily when in use	LCOs	Page 4
Security	11 through 13	Weekly	Security Inspections Conducted by DPG Security	

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Table K-2. Inspection Items and Forms Used to Meet Inspection Requirements (Continued)

Inspection Item	Inspection Item Number <sup>a</sup>	Frequency	Forms Used to Meet Inspection Requirements	Location of Where Inspection Item is Met on Form (As Applicable)
Fire Extinguishers	14	Weekly	Weekly Emergency Response Inspection Form	
PDS	15	Daily when in use	LCOs Checklist for EDS Pre-operations	Page 3 Table 2-2
Spill Kit	16	Weekly	Weekly Spill Kit Inspection Form	
SCBA	17	As required by OSHA regulations and per manufacturer's recommendation. Perform user function tests and inspection prior to donning.	SCBA Inspection Form	
Eyewash Stations	17a	Daily	If self-contained, inspect components, check pressure per manufacturer recommendations (ANSI Z358.1-2004)	Daily PDS equipment checklist
MINICAMS <sup>®</sup> /DAAMS	18	Daily when in use	LCOs Checklist for EDS Pre-operations	Table 2-2
Emergency Generators	19	Weekly	Weekly Emergency Backup Power (Diesel Generator) Inspection Form	
Uninterruptible Power Supply (Emergency Backup Power)	20	Daily when in use	LCOs	Page 4
EDS System	21	Every 3 to 7 shots	Documented in ECBC Maintenance Work Orders	

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Table K-2. Inspection Items and Forms Used to Meet Inspection Requirements (Continued)

Inspection Item	Inspection Item Number <sup>a</sup>	Frequency	Forms Used to M Require	•	Location of Where Inspection Item is Met on Form (As Applicable)
EE Ventilation System	22	Daily when in use	LCOs		Page 3

#### Notes:

CCTV = closed-circuit television

DAAMS = Depot Area Air Monitoring System

DPG = Dugway Proving Ground

ECBC = Edgewood Chemical Biological Center

EDS = Explosive Destruction System
EE = Environmental Enclosure
LCO = limiting condition of operation

OSHA = Occupational Safety and Health Administration

PDS = Personnel Decontamination Station

PMCS = preventive maintenance checks and services

SCBA = self-contained breathing apparatus

<sup>&</sup>lt;sup>a</sup> From table 1-1, Inspection Schedule, from the DPG EDS Inspection Plan

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#### 3. SCOPE

This inspection plan addresses RCRA-regulated aspects and good industrial practices of operation. Items to be inspected include:

- EDS trailer and components
- EE
- Air monitoring equipment
- Less than 90-day waste storage areas
- EDS loading/unloading areas
- Fire protection/safety equipment
- Communication items and equipment
- Security fencing and signs
- Emergency backup power (diesel generators).

#### 4. TYPES OF PROBLEMS TO IDENTIFY

The types of problems to identify during inspections are identified in **Table K-1**.

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5. FREQUENCY OF INSPECTION

Inspection frequencies are provided in **Table K-1**. Inspections will be conducted at the

specified frequency to identify and correct problems before they cause harm to human

health or the environment. Inspection frequencies of individual items may vary, but are

based upon the rate of possible deterioration of the equipment and the probability of an

environmental or human health incident if a problem remains undetected during

inspections.

6. CORRECTIVE ACTIONS

Corrective actions are measures taken to address issues discovered during the

inspection that must be rectified to prevent malfunctioning or deteriorated or defective

equipment from potentially causing a release of hazardous materials to the environment

or posing a threat to human health. Corrective actions may include repairs needed or

further investigation to potential problems. Corrective actions are recorded and

described on the inspection forms, and are dated, signed, and followed up by the

inspector and signed by the inspector's supervisor when completed.

7. INSPECTION FORMS AND OTHER INSPECTION DOCUMENTATION

**Table K-2** correlates inspection items with the forms used to meet inspection

requirements. Inspection forms—organized by inspection frequency—are provided in

**Appendix K-1**. The forms will be used to develop the DPG EDS operation inspection

log. At a minimum, inspection logs must include:

The date and time of the inspection

• The name of the inspector

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- A notation of observations made
- The date, time, and nature of any repairs.

**Appendix K-2** provides examples of the EDS operations forms that will also be used in meeting inspection requirements.

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### APPENDIX K-1 INSPECTION FORMS

### APPENDIX K-1 INSPECTION FORMS

#### Daily when in use:

- Load/Unload Areas
- Waste Handling System
- EDS Containment Pan
- Less Than 90-Day Container Storage Area
- Emergency Backup Power: Uninterruptible Power Supply Batteries,
   Overall Float Voltage, Charger Output Current and Voltage, and Individual Cells/Units.

#### Monthly:

- Fire Protection Equipment: Fire extinguishers
- Spill Kit
- Self-Contained Breathing Apparatus (SCBA) (Inspected prior to donning and/or at least monthly per Occupational Safety and Health Administration [OSHA] and Manufacturer Recommendation)
- Emergency Backup Power Diesel Generators.

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**DAILY INSPECTION FORM** 

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#### DPG EDS Daily (when in use) Operational RCRA Inspection Form

EDS Ur	nit:	Operation	Day: 1 2
Inspec	ted By: Date: _		
Signatı	ure: Time: _		
#	Activity	Results Yes or No?	Corrective Action Required? If Yes, provide detail below.
FireSe	et		
1	Was fire set test conducted and passed?		
Waste	Handling System		
2	Are there any spills, leaks, or liquids in the area?		
3	Are there any signs of deterioration or physical damage (rips, tears or corrosion) to the hoses and quick disconnects?		
4	Are the hose connections in place?		
5	Drum Waste Tracking Number Confirmation:         W1:         W1A:         2 <sup>nd</sup> W1A:         W3:         SW:(110gal)         2 <sup>nd</sup> SW:(55gal)	-	
6	Are containers in good condition (no signs of deterioration, rust, corrosion, or leaking?)		
7	Are containers marked with the words "Hazardous Waste" and t accumulation start date, and contents?	the	
8	Is there appropriate aisle spacing between containers and interiwalls of the EE?	or	
9	Does the secondary containment (drum tubs) system show sign of cracks, flaking, chips, gouges, or obvious wear of protective coating?	ns	
10	Does the secondary containment (drum tubs) have signs of drip spills, or leaks or any accumulated liquids?	s,	
11	Was an initial inspection performed when wastes were placed in the container (Subpart CC)?	nto	
12	Are there any visible cracks, holes, gaps, or open spaces into the interior of the container when cover and closure devices are secured in the closed position upon disconnection from the was handling system (Subpart CC)?		
13	Does the container meet DOT requirements (Subpart CC)?		

Are any repairs required (Subpart CC)?

14

#	Activity	Results Yes or No?	Corrective Action Required? If Yes, provide detail below.
EDS 1	railer Secondary Containment Pan		
15	Does the secondary containment system show signs of corrosion, leakage or other physical damage, such as cracks, gaps or holes??		
Loadi	ng and Unloading Area		
16	Are there any leaks, spills, deterioration, or damage?		
Comme	ents/Discrepancies/Remedial Work Order:		

Comments/Discrepancies/Remediar Work Order.		
Date Corrective Action Completed:	Environmental Officer:	
Comments:		
Comments:		

**WEEKLY INSPECTION FORMS** 

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## Weekly Emergency Response Inspection Checklist DPG EDS Site Operation

Inspected By: Dat		e:		
		Results	Corrective Action Required?	
#	Items to Be Inspected	Acceptable Yes or No	Yes or No? If Yes, provide detail below.	
1	Emergency Response Equipment/Spill Kit: Inspect to determine whether sufficient inventory is available, items are in good condition, and expiration dates have not lapsed (where applicable).			
2	<b>Emergency Generators:</b> Does unit start? Is voltage current and frequency output regularity sufficient? Is filter differential pressure in the correct range?			
Com	ments/Discrepancies/Corrective Action:			
Date	Corrective Action Completed:			
Supe	ervisor Signature:			
Com	ments:			

#### EDS at DPG Weekly Emergency Backup Power (Diesel Generators) Inspection Form

Inspector Name	Date of Inspection:_	
	Time of Inspection:	
SPECIFY LOCATION: ( ) Outside Fence	( ) Inside Fence	
ITEMS TO BE INSPECTED	RESULTS	CORRECTIVE ACTION REQUIRED?
	Yes or No?	Yes or No? If yes, provide detail below.
Emergency Generators		
Does unit start and the uninterruptible power supply battery power engage?		
<ul> <li>Is voltage output regularity sufficient?</li> </ul>		
<ul> <li>Is filter differential pressure in the correct range?</li> </ul>		
CORRECTIVE ACTION:		
Description of Corrective Action:		
Date Corrective Action Completed:		
Supervisor Signature		
Comments:		

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### APPENDIX K-2 EXAMPLE FORMS



Test Item ID#	Date:
---------------	-------

These LCOs can be mitigated or deviated based on informed decisions by the EDS Site Representative and ECBC crew supervisor/site safety officer. LCOs will apply to start of operations and may change depending upon whether or not the RCWM and explosives are onsite and whether or not unpack has started. Once the EDS vessel door has been closed and sealed, explosive hazards are considered contained.

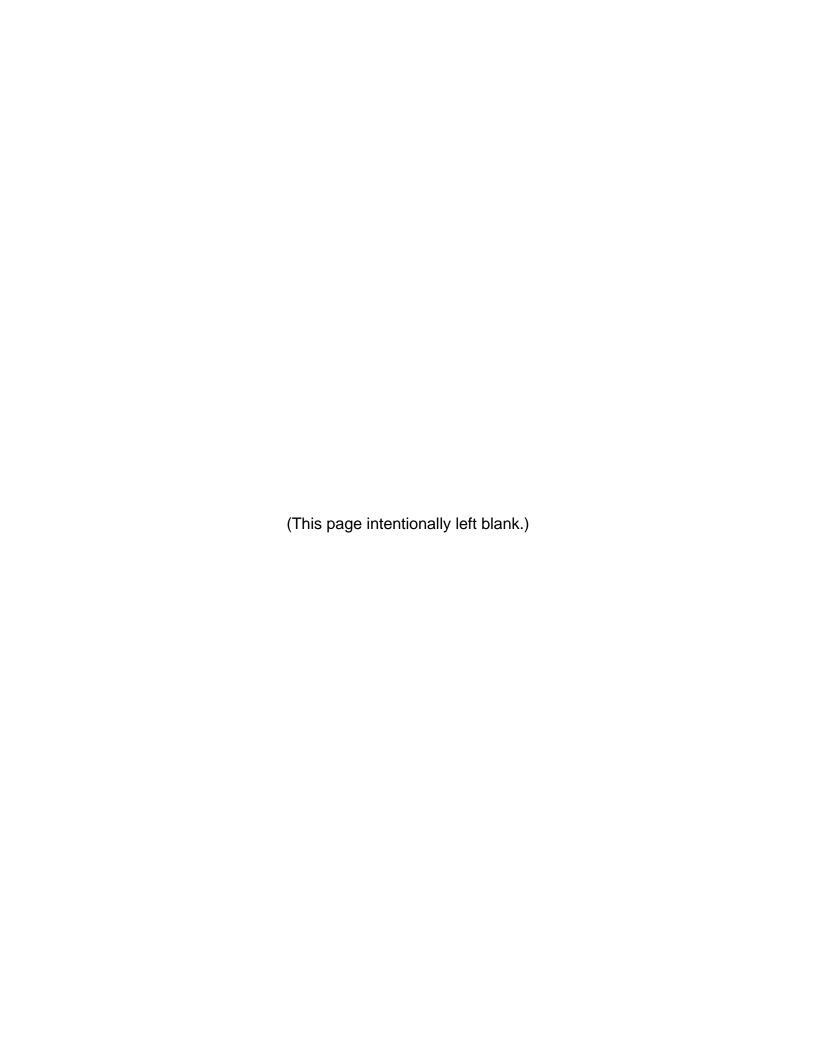
Condition	Operation	Limit	Initials
External Events			•
Lightning		Explosive operations would be suspended if lightning is predicted or observed.	
Heat		Workers must remain well hydrated. Limit to be implementation of heat stress plan—pre-screening has been completed and heart-rate monitoring is in place.	
Earthquake		Operations suspended until inspection of equipment and buildings is complete.	
Hurricane		Operations suspended if hurricane is predicted or observed.	
Flooding		Operations suspended until waters recede and all equipment and buildings inspected.	
High Winds		Operations suspended unless approved by System Manager.	
Chemical Accident/Incident (CAI)		Operations suspended until authorized to proceed by RDECOM EOC.	

Condition	Operation	Limit	Initials
Personnel	<u> </u>		
Chemical Operator	to start operations:	Chemical operator team, 1 maint person	
	to continue operations:	Chemical operator team, standby personnel can replace team members as required.	
Explosive Operator	to start operations:	Team leader and team member	
	to continue operations:	Team must be onsite for explosives handling, detonation, and at door opening.	
PMNSCM Site/Test Mgr	to start operations:	Must be onsite	
	to continue operations:	Must be available	
Test Director	to start operations:	Must be present	
	to continue operations:	Must be available	
ECBC Lead	to start operations:	Must be onsite, may be part of crew	
	to continue operations:	Must designate someone to act on their behalf if not onsite; must be available	
Data Recorder	to start operations:	Must be present	
	to continue operations:	Replacement worker available from onsite management staff	

Condition Operation Limit Initials				
	Operation	LIIIII	IIIIIIais	
	Site Support			
PDS	to start	Must be available		
	operations:			
	to continue	Must be operational		
	operations:			
Fire & Emergency	to start	Must be available, but not needed onsite.		
Services	operations:			
	to continue	Must be available, but not needed onsite.		
	operations:	, and the second		
	•			
EE Air Flow	to start	Must be operational IAW air handling plan		
	operations:			
	to continue	Must operate; although if failure occurs, respirators can be upgraded		
	operations:	and operations continue. Industrial monitors can be used to reduce		
		PPE. Cannot vent vessel or open door if filter is down.		
Monitoring				
EE Monitoring	to start	All monitoring equipment for EDS must function and be in place.		
	operations:	The monthly equipment for 250 mast ranotton and 50 m place.		
	to continue	Cannot vent vessel or open door without monitoring equipment		
	operations:	operational.		
	орстанопо.			
Video Feed	to start	Video feed to CP is required to start. Treaty video is recommended		
Video i eed	operations:	but work will not be delayed during repairs.		
	to continue	Video feed not required as long as communication with team is		
	operations:	possible. Personnel will make repairs inside EE in the same PPE as		
		the crew working in the EE at the time. No repairs will be made prior		
		to door sealing.		

Condition	Operation	Limit	Initials
Communications			
External Communications	to start operations:	Required for key people. Must have communications with Range Control (either by telephone or by cellular communications).	
	to continue operations:	Required for key people. Must have communications with Range Control (either by telephone or by cellular communications).	
Wireless Communications	to start operations:	Required for key people	
	to continue operations:	Not required as long as alternate communication is available. Possible sources are hand held radios, signs, CCTV, and telephones.	
Physical Security	to start operations:	Must be available to support operations	
	to continue operations:	Must be operational	
	<u> </u>		
Electric Power	to start operations:	Required. Back-up power required for critical equipment.	
	to continue operations:	Back-up on line.	
	•		
Lighting	to start operations:	Lights must be on to conduct operations.	
	to continue operations:	Lights must have back-up power source.	
Water	to start operations:	Must be available to support operations	
	to continue operations:	Must be available to continue operations	

Condition	Operation	Limit	Initials
SOP Pre-Op Checklist	to start operations	Must be available and completed to commence operations	
	to continue operations	Must be available and completed to continue operations	
Air Compressor	to start operations	Must be operational to commence operations	
	to continue operations	Must be operational to continue operations	
Signature EDS System/	Test Manager		Date
Signature EDS Crew Su	pervisor		 Date





# PROJECT MANAGER FOR NON-STOCKPILE CHEMICAL MATERIEL

Research Development and Engineering Command Dugway Proving Ground, Utah

# EXPLOSIVE DESTRUCTION SYSTEM PHASE 2 UNIT

Processing Date(s):	
MUNITION ID:	
EDS Crew Supervisor:	
EDS System Manager:	
Data Collector(s):	

#### **EDS OPERATIONS LOG**

<b>D</b> .	001115170
Ref.	COMMENTS

l	Data entry collected by:
-	

MUNITION ID:	
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Date:	MUNITION ID:	
Date		
ITEM#	EVENT	TIME
1	EDS Daily Startup: (Crew Arrival Time)	
2	Time EDS team/safety brief completed:	
3	Munition/Cylinder nomenclature:	
4	Munition/Cylinder fill/weight:	
5	PINS assessment:	
6	PINS file number: N/A	
7	Caliber/Size:	
8	Burster and/or Fuze:	
ITEM#	PROCEDURE 6 (Transfer Munition)	TIME
9	PPE: OSHA Level	
10	Munition/Cylinder ID:	
11	Time munition arrival at EDS site	
12	<b>Describe</b> munition configuration (i.e., bagged/unbagged, pistol/fuze POP'd, munition sealed, overpacked/not overpacked, level of deterioration, etc.	on leak
13	OBTAIN PHOTOGRAPHS of munition.	
ITEM#	PROCEDURE 7 (Assembly of FSS and Munition)	TIME
14	Note orientation of fuze or valve as placed in the FSS(Door end or A	ft end)
15	EBW feedthrough locations (Enter CSC or LSC): CH1 CH2 CH3	CH4
16	Time munition/cylinder loaded into vessel (End of procedure 7)	
ITEM#	PROCEDURE 9 (Closing and Sealing Vessel Door)	TIME
17	Gap Size between clamps (hand-tight): Top: Bottom:	
18	Gap Size between clamps (hydraulic): Top: Bottom:	
19	Time vessel door closed and secured	
20	Vessel door leak seal rate: <u>cc/sec</u> accepted / not accepted (C	ircle One)
21	HV Flange leak seal rate:cc/sec accepted / not accepted (C	ircle One)
22	Time leak test completed (Leak Detector Turned OFF)	
_	T	
ITEM#	PROCEDURE 10 (Detonate Munition)	TIME
23	Firing System Used: A / B (Circle one)	
24	Det Cable Check (milliohms): CH1 CH2 CH3 CH4 PASS/FAIL	(Circle one
25	Time firing system continuity checks completed	
26	Time of detonation	
27	Time firing system shutdown completed  Vessel Pressure: psig Vessel Temp:°C	
28	Vessel Pressure: psig Vessel Temp:°C	

Data entry collected by:

	MUNITION ID:
Date:	

ITEM#	PROCEDURE 11 (Collect Initial Vapor and Liquid	Samp	les), if re	equired	TIME
29	Neat Vapor Sample Number:				
30	Neat Liquid Sample Number:				
31	Vessel Pressure psig Vessel Temp:		°C		
	Post-Sample Rinse Through Valve Panel	Ta	nk 1	Tank 2	
32	Initial tank volume (Liters)				
33	Tank temperature (°C)	-			
34	Final tank volume (Liters)				
35	Volume transferred to vessel (Liters)				
36	Weight of volume added to vessel (Lbs.)				
37	Time vapor sample collected (centainer removed fre				
38	Sample valve assembly Contaminated (NRTAIam)	\$ <b>F</b> Y \	N (Circl	e one)	
39	If YES, Note monitoring level				
40	Time sample(s) ready for transport (Obtain copy of O	-of-c/	form)		
	Sample results appear on Lab Sample Worksheet				
41	Time liquid sample collected (container removed from				
42	Sample valve assembly Contaminated (NRT Alarm)	γ <u>Υ</u> Υ	N (Circl	e one)	
43	If YES, Note monitoring level				
44	Time sample(s) ready for transport (Outain copy of C	-ofLC/	orm)		
	Sample results appear on Lab Sample Worksheet				

ITEM#	PROCEDURE 12 (Chemically Treat EDS Vessel Co	ontents)		TIME
	Supply Tanks	Tank 1	Tank 2	
45	Initial tank volume (Liters)			
46	Tank temperature (°C)			
47	Transfer start time			
48	Time supply tank heaters turned off			
49	Transfer <b>stop</b> time			
50	Final tank volume (Liters)			
51	Volume transferred to vessel (Liters)			
52	Weight of volume added to vessel (Lbs.)			
53	Time vessel agitation started			
54	Time vessel heaters turned ON			

Reagent Conversion Table					
Solution	lbs/L	Solution	lbs/L	Solution	lbs/L
20% NaOH	2.70	35% H <sub>2</sub> O <sub>2</sub>	2.50	95% Denatured Alcohol	1.75
90% MEA	2.25	Alcoholic NaOH	2.22	20% NaHSO₃	2.54
45% MEA	2.22	H <sub>2</sub> O	2.21	100% Acetone	1.75
90% MEA-10% NaOH	2.30	HPO <sub>2</sub> <sup>TM</sup>	2.72		

Data entry collected by:		

MUNITION ID:	
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	MUNITION ID:	
Date:		

ITEM#	PROCEDURE 13 (Collect	Treated	Liquid Sample)			TIME
55	Treatment Sample #: 1 Type:					
56	Time vessel agitation halte	ed for liqu	ıid sample			
57	Sample Number:					
58	Vessel Pressure: psig Vessel Temp:°C					
	Post-Sample Rinse Thro	ugh Valv	e Panel	Tank 1	Tank 2	
59	Initial Tank Volume (Liters	s)				
60	Tank <b>Temperature</b> (°C)					
61	Final Tank Volume (Liters	)				
62	Volume Transferred To Vo	essel (Lite	ers)			
63	Weight of volume added t	o vessel	(Lbs.)			
64	Time sample collected (sa	mple val	ve assembly remo	ved from line)		
65	Sample valve assembly C	ontamina	ated (NRT Alarm)	? Y/N (Circl	e one)	
66	If YES, Note monitoring le	vel				
67	Time sample(s) ready for			-of-C form)		
	Sample results appear on Lab Sample Worksheet					
68	Time vessel agitation re-s	tarted				
						1
69	Treatment Sample #: 2					
70	Time vessel agitation halte	ed for liqu	ıld sample			
71	Sample Number:					
72	Vessel Pressure:	_ psig	Vessel Temp:			
	Post-Sample Rinse Thro		e Panel	Tank 1	Tank 2	
73	Initial tank volume (Liters)					
74	Tank <b>Temperature</b> (°C)					
75	Final tank volume (Liters)					
76	Volume transferred to ves	•	,			
77	Weight of volume added t		` '			
78	Time sample collected (sa					
79	Sample valve assembly C		ated (NRT Alarm)	? Y/N (Circl	e one)	
80	If YES, Note monitoring le					
81	Time sample(s) ready for	•	· · · · · · · · · · · · · · · · · · ·	-of-C form)		
	Sample results appear on	Lab San	nple Worksheet			

Data entry collected by:		

	MUNITION ID:	
Date:		

ITEM#	EM# PROCEDURE 14 (Remove Liquid Waste From Vessel)			TIME		
82	Vessel Pressure prior to drain:p	sig	Vessel T	emp:	_°C	
83	Time vessel drain began					
84	Sample number (If applicable):			_		
85	Sample container Contaminated (NRT Ala	arm)?	Y/N (Circle	e one)		
86	If YES, Note monitoring level:					
87	Time sample(s) ready for transport (Obtain copy of C-of-C form, if applicable)					
88	Time vessel drained of liquid waste					
	Pressure after completion of drain:					
89						
	Waste Drum Computation	D	RUM 1	DRUM 1	IA	
90	Initial drum net weight (Lbs.)					
91	Calculated drum net weight (Lbs.)					
92	Final drum net weight (Lbs.)					
93	Weight of drained liquid waste (Lbs.)					
94	Drum Label Number					

95	BACKFLUSH Water Through Vessel Drain? Y / N (Circle one) / Number of Flush	nes
	See Inserted "Backflush Sheet"	

Data entry collected by:		
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	MUNITION ID:	
Date:		

EM#	PROCEDURE 15 (Rinse Vessel)				TIME
96	Vessel Rinse No. 1 Rinse Type:				
	Supply Tanks		Tank 1	Tank 2	
97	Initial Tank Volume (Liters)				
98	Tank <b>Temperature</b> (°C)				
99	Transfer <b>start</b> time				
100	Transfer <b>stop</b> time				
101	Final tank volume (Liters)				
102	Total <b>volume</b> transferred to vessel (Liters	3)			
103	Weight of volume added to vessel (Lbs.)				
104	Time vessel agitation started				
105	Time vessel heaters turned ON				
106	Time vessel agitation halted/heaters turn	ed OFF			
107	Time vessel saitation vs started				
107 108	Time vessel agitation re-started				••
100	Time vessel agitation halted				••
109	Rinsate Sample Number:				
110	-	essel Temp	: °C		
	Post-Sample Rinse(s) Through Valve F	-	Tank 1	Tank 2	
111	Initial supply tank volume (Liters)				
112	Tank Temperature (°C)				
113	Final supply tank volume (Liters)				
114	Total <b>Volume</b> Transferred To Vessel (Lite	ers)			
115	Weight of volume added to vessel (Lbs.)	,			
116	Time sample collected (sample valve ass	embly remo	ved from line	)	
117	Sample valve assembly Contaminated (	NRT Alarm)	? <b>Y/N</b> (Cire	cle one)	
118	If YES, Note monitoring level				-
119	Time sample(s) ready for transport (Obta		-of-C form)		
	Sample results appear on Lab Sample W	orksheet/			
100					
120	Time vessel drain began				
121	Time vessel drained of rinsate				
		DRUM 1	DB	UM 1A	
	Waste Drum Computation	DKUWI I	אט	OW IA	
122	Initial drum net weight (Lbs.)				
123	Calculated drum net weight (Lbs.)				
124	Final drum net weight (Lbs.)				
125	Weight of drained rinse material (Lbs.)				
126	Drum Label Number				
	BACKFLUSH Water Through Vessel Dra	in 2 V / NL / C	rirolo ono\ / N	lumber of Elec	-hac
127		1111 / T / IN ((.	ancie one) / N	iuilibei Ol Flus	SHES_
127	See Inserted "Backflush Sheet"		/ -		

et"	
Page	

	MUNITION ID:	
Date:		_

ITEM#	PROCEDURE 15 (Rinse Vessel)				TIME
128	Vessel Rinse No. 2 Rinse Type:				
	Supply Tanks		Tank 1	Tank 2	
129	Initial tank volume (Liters)				
130	Tank <b>Temperature</b> (°C)				
131	Transfer start time				
132	Transfer <b>stop</b> time				
133	Final tank volume (Liters)				
134	Total <b>volume</b> transferred to vessel (Liters)				
135	Weight of volume added to vessel (Lbs.)				
136	Time vessel agitation started				
137	Time vessel agitation halted				
138	Vessel Pressure prior to drain: ps	sig	Vessel Tem	p: °C	
139	Time vessel drain began				
140	Time vessel drained of rinsate				
	Waste Drum Computation	DRU	JM 1	DRUM 1A	
141	Initial drum net weight (Lbs.)	-			
142	Calculated drum net weight (Lbs.)				
143	Final drum net weight (Lbs.)				
144	Weight of drained rinse material (Lbs.)				
145	Drum Label Number				

146	BACKFLUSH Water Through Vessel Drain? Y / N (Circle one) / Number of Flush	nes
	See Inserted "Backflush Sheet"	

Data entry collected by:	
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	MUNITION ID:
Date:	

				1
ITEM#	PROCEDURE 16 (Collect Vapor Sample), if require	ed		TIME
147	Helium cylinder <b>pressure</b> before flush: psig. /	pressure afte	r flush: ps	ig.
	TEDLAR BAG/SAMPLE VALVE ASSEMBLY Rinse			
148	Vapor Field <b>Sample Number</b> :			
149	Vessel Pressure: psig Vessel Temp:	°C		
150	Time Tedlar Bag sample collected (bag removed from	m sample line)		
	Post-Sample Rinse(s) Through Valve Panel (only if a SS sample valve assembly is used)	Tank 1	Tank 2	
151	Initial supply tank volume (Liters)			
152	Tank <b>Temperature</b> (°C)			
153	Final supply tank volume (Liters)			
154	Total <b>Volume</b> Transferred To Vessel (Liters)			
155	Weight of volume added to vessel (Lbs.)			
156	Time sample collected (sample valve assembly remo	oved from line)		
157	Sample valve assembly Contaminated (NRT Alarm)	<b>)? Y / N</b> (Circl	e one)	
158	If YES, Note monitoring level			
159	Time sample(s) ready for transport (Obtain copy of C	c-of-C form)		
	Sample results appear on Lab Sample Worksheet			
ITEM#	PROCEDURE 17 (Open Vessel Door)			TIME
160	Time vessel door opened			
ITEM#	PROCEDURE 18 (Sample and Remove Solid Was	te)		TIME
161	<b>DESCRIBE</b> contents of remaining solids in vessel (i.e mustard heels, sludge, detonation results, liquid residual plastic sheet by type if possible. <b>TAKE PICTURES</b>	due). Separate		
162	Visible Evidence of residual agent? (Y / N)			
163	Visible Evidence of confined explosives? (Y / N)			
164	Visible Evidence of explosive chunks? (Y / N)			
165	Notes:			
166	Drum Label Number (solid waste):			
167	Sample Jar Sample Number:			
168	Time solids sample collected			
169	Sample jar contaminated (NRT Alarm)? Y / N (Circ	cle one)		
170	If YES, Note monitoring level			
171	Time sample(s) ready for transport (Obtain copy of C	-of-C form)		
172	Time solid waste removal from vessel completed			
	Sample results appear on Lab Sample Worksheet			

Data entry collected by:		

	MUNITION ID:	:
Date:		

ITEM#	PROCEDURE 19 (Clean and Prepare Equipment) [Same Campaign]	TIME
173	List in the COMMENT section the name of the items disassembled,	
	decontaminated, and reassembled from the vessel door.	
174	List in the <b>COMMENT</b> section the name of the items replaced due to	
	serviceability.	
	Open-Head Waste Drum Computation	
175	Drum Label Number	
176	Initial drum weight (Net Lbs.)	
177	Final drum weight (Gross Lbs.)	
178	Time drum removed from EDS	
	Liquid Sump Waste (Drum 3) Computation	
179	Drum Label Number	
180	Initial drum weight (Net Lbs.)	
181	Final drum weight (Net Lbs.)	
182	Time drum removed from EDS	
	<del>,</del>	
ITEM#	PROCEDURE 20 (Service EDS Door & Drain Supply Tanks) [Different Campaigners of the Company of th	gn]
183	List in the COMMENT section the name of the items disassembled,	
	decontaminated, and reassembled from the vessel door.	
184	List in the <b>COMMENT</b> section the name of the items replaced due to	
	serviceability.	
	On an Haad Wasta During Commistation	
405	Open-Head Waste Drum Computation	
185	Drum Label Number	
186	Initial drum weight (Net Lbs.)	
187	Final drum weight (Gross Lbs.)	
188	Time drum removed from EDS	
	Lineid Comm Wasts (Duran 6) Commentation	
15-	Liquid Sump Waste (Drum 3) Computation	
189	Drum Label Number	
190	Initial drum weight (Net Lbs.)	
191	Final drum weight (Net Lbs.)	
192	Time drum removed from EDS	

Data entry collected by:
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	MUNITION ID:
Date:	

ITEM#	PROCEDURE 21 (Monitor and Decontaminate the EDS) [Close-Out]	TIME
193	List in the <b>COMMENT</b> section the name of the items disassembled, decontaminated, and reassembled from the vessel door.	
194	List in the <b>COMMENT</b> section the name of the items replaced due to serviceability.	
195	<b>DESCRIBE</b> the process on how the EDS vessel and door were bagged in preparation for agent monitoring.	
	Monitoring results (List separately on Lab Sample Worksheet)	
196	<b>DESCRIBE</b> which items were individually bagged, if any, for agent monitoring.	
	Monitoring results (List separately on Lab Sample Worksheet)	
	Open-Head Waste Drum Computation	
197	Drum Label Number	
198	Initial drum weight (Net Lbs.)	
199	Final drum weight (Gross Lbs.)	
200	Time drum removed from EDS	
		·
	Liquid Sump Waste (Drum 3) Computation	
201	Drum Label Number	
202	Initial drum weight (Net Lbs.)	
203	Final drum weight (Net Lbs.)	
204	Time drum removed from EDS	

ITEM#	PROCEDURE 22 (Break Down EDS Operations Area)	TIME
205	Time checklist for close-out Completed	

ITEM#	PROCEDURE 2	TIME
206	Completion time of post-operations close-out	
207	Elapsed time of complete operation:	
208	End date of operations:	

Data entry collected by:	
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Date:	MUNITION ID:
	BACKFLUSH SHEET (PROCEDURE 14)

ITEM#	PROCEDURE 14 (Remove Liquid Wast	e From Ves	sel)	
	BACKFLUSH Water Through Vessel Dra	ain (if applica	ble)	
	Supply Tanks		Tank 1	Tank 2
X1	Water tank <b>volume</b> (Liters)			
X2	Tank temperature (°C)			
Х3	Final tank volume (Liters)			
X4	Total volume transferred to vessel (Liters	s)		
X5	Weight of volume transferred to vessel (I	_bs.)		
	Re-try to drain vessel	DRUM	1	DRUM 1A
X6	New Calculated drum net weight Lbs.)			
X7	Drum Label Number			
•	Return to Line 92 to complete drum prod	cessing inforr	nation	

ITEM#	PROCEDURE 14 (Remove Liquid Wast	e From Ves	sel)		
	BACKFLUSH Water Through Vessel Drain (if applicable)				
	Supply Tanks		Tank 1	Tank 2	
X8	Water tank <b>volume</b> (Liters)				
X9	Tank temperature (°C)				
X10	Final tank volume (Liters)				
X11	Total volume transferred to vessel (Liters	s)			
X12	Weight of volume transferred to vessel (I	_bs.)			
	Re-try to drain vessel	DRUM	1	DRUM 1A	
X13	New Calculated drum net weight Lbs.)	_			
X14	Drum Label Number				
	Return to Line 92 to complete drum prod	cessing inforr	nation		

ITEM#	PROCEDURE 14 (Remove Liquid Wast	PROCEDURE 14 (Remove Liquid Waste From Vessel)					
	BACKFLUSH Water Through Vessel Dra	ain (if applica	ble)				
	Supply Tanks		Tank 1	Tank 2			
X15	Water tank <b>volume</b> (Liters)						
X16	Tank temperature (°C)						
X17	Final tank volume (Liters)						
X18	Total volume transferred to vessel (Liters	s)					
X19	Weight of volume transferred to vessel (I	_bs.)					
	Re-try to drain vessel	DRUM	1	DRUM 1A			
X20	New Calculated drum net weight Lbs.)						
X21	Drum Label Number						
	Return to Line 92 to complete drum production	cessing inforr	mation				

Data entry collected by:	
Data entry collected by:	

	MUNITION ID:	
Date:	<u> </u>	

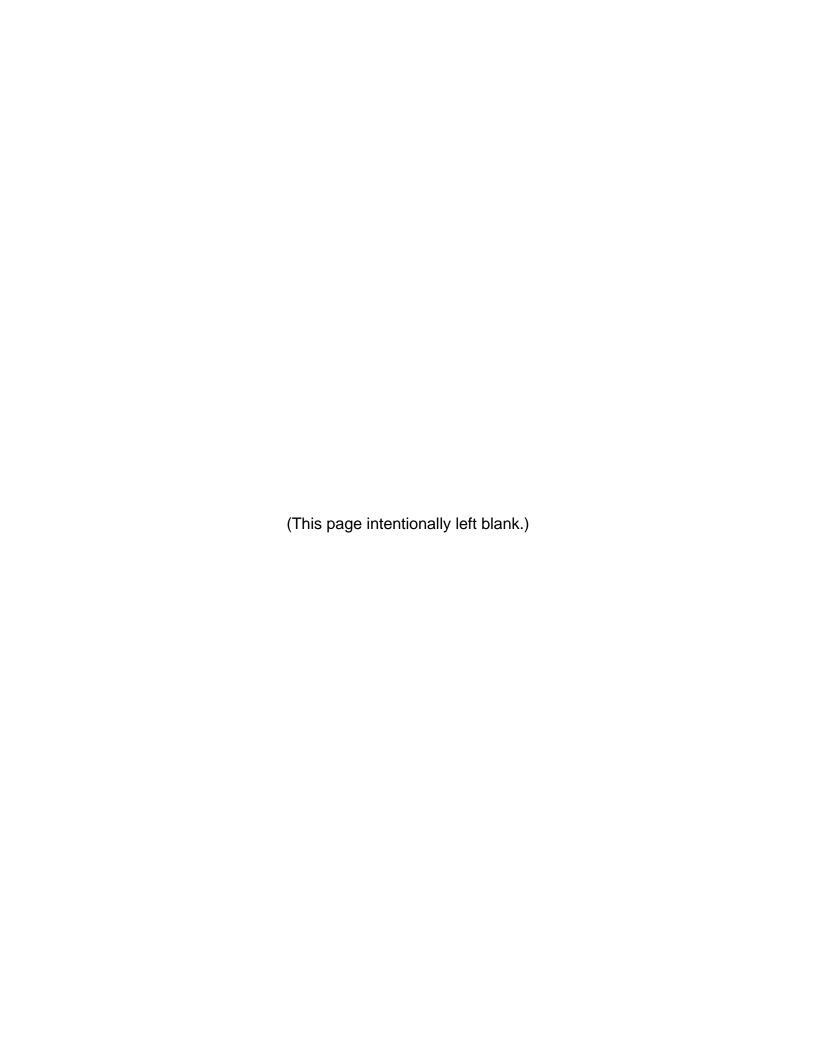
### **BACKFLUSH SHEET (PROCEDURE 15)**

ITEM#	PROCEDURE 15 (Rinse Vessel #)				
	BACKFLUSH Water Through Vessel Drain (if applicable)				
	Supply Tanks		Tan	k 1	Tank 2
X22	Water tank <b>volume</b> (Liters)				
X23	Tank temperature (°C)				
X24	Final tank volume (Liters)				
X25	Total volume transferred to vessel (Liters	s)			
X26	Weight of volume transferred to vessel (	Lbs.)			
	Re-try to Drain Vessel	DRUM	1	D	RUM 1A
X27	New Calculated drum net weight Lbs.)				
X28	Drum Label Number				
	Return to Line 124 or 143 to complete of	drum process	ing info	rmation	າ

ITEM#	PROCEDURE 15 (Rinse Vessel #)							
	BACKFLUSH Water Through Vessel Drain (if applicable)							
	Supply Tanks		Ta	nk 1	Tank 2			
X29	Water tank <b>volume</b> (Liters)					j		
X30	Tank temperature (°C)							
X31	Final tank volume (Liters)							
X32	Total volume transferred to vessel (Liters	s)						
X33	Weight of volume transferred to vessel (	Lbs.)						
	Re-try to Drain Vessel	DRUM	1	DRUM	1A			
X34	New Calculated drum net weight Lbs.)	_	_					
X35	Drum Label Number							
	Return to Line 124 or 143 to complete of	drum process	sing inf	ormation	······			

ITEM#	PROCEDURE 15 (Rinse Vessel #)					
	BACKFLUSH Water Through Vessel Dra	ain (if applica	ble)			
	Supply Tanks		Ta	nk 1	Tank 2	
X36	Water tank volume (Liters)					
X37	Tank temperature (°C)					
X38	Final tank volume (Liters)					
X39	Total volume transferred to vessel (Liters	s)				
X40	Weight of volume transferred to vessel (	Lbs.)				
	Re-try to Drain Vessel	DRUM	1	DRUM	1A	
X41	New Calculated drum net weight Lbs.)		·		-	
X42	Drum Label Number					
	Return to Line 124 or 143 to complete of	rum process	ing inf	ormation		

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CHECKLIST FOR EDS SETUP PROCEDURES
(Includes PMCS Checklist and Checklist for EDS Pre-Operations)

# PROCEDURE 2 CHECKLISTS FOR EDS SETUP PROCEDURES

The purpose of this procedure is to provide a guide to determine if the actions were completed for the initial setup of the EDS Trailer, daily startup, and daily post-munition operations closeout.

- 1.0 **USE** Table 2-1, EDS Setup Preventive Maintenance Checks and Services Checklist for EDS Trailer, to check whether initial EDS setup was accomplished upon first arrival to the EDS site.
- 2.0 **USE** Table 2-2, Checklist for EDS Pre-operations, to verify pre-operational checks were completed prior to the start of each disposal operation.
- 3.0 **USE** Table 2-3, Pre-operations Checklist for Equipment, Tools, and Supplies, to verify appropriate items are on hand prior to the start of each disposal operation.
- 4.0 **USE** Table 2-4, Checklist for End-of-Day Operations, to verify specific equipment is shut down overnight during operations requiring more than 1 day to complete.
- 5.0 **USE** Table 2-5, Checklist for Post-operations, to verify post-operational checks are completed at the end of each disposal operation.

EDS P2 Series SOP 5-2-1 Revision 7; June 2007

Table 2-1. EDS Setup Preventive Maintenance Checks and Services Checklist for EDS Trailer

No.	ACTIVITY	See Table 4-1 in EDS O&M Manual	Yes	No
1.	POSITION and DISENGAGE trailer.	EDS Setup PMCS No. 1.1		
2.	REMOVE tarp from trailer.	EDS Setup PMCS No. 1.2		
3.	FOLD DOWN and SECURE trailer steps, trailer platforms, and Reagent Supply Platform.  ATTACH helium cylinder retainer bracket and SET UP helium compressed gas cylinder.	EDS Setup PMCS Nos. 1.3, 1.4, and 1.5		
4.	<b>REMOVE</b> containment vessel tie-down straps and shipping brace.	EDS Setup PMCS No. 1.6		
5.	<b>INSPECT</b> trailer and containment vessel supports.	EDS Setup PMCS No. 1.7		
6.	<b>INSPECT</b> and <b>CONNECT</b> electrical power to trailer. Have a qualified electrician <b>CONNECT</b> electrical power to trailer and verify it is properly grounded.	EDS Setup PMCS No. 1.8		
7.	<b>CONNECT</b> communications cable and clamp hanger drive motor power cable to clamp hanger drive motor.	EDS Setup PMCS No. 1.8		
8.	CHECK oil level and oil condition in both air lubricators. CONNECT air supply to trailer, SET UP air compressor, and TEST air compressor.	(1) EDS Setup PMCS No. 1.9 (2) Vendor Manual		
9.	<b>CONNECT</b> water supply to trailer. <b>VERIFY</b> all valves are closed.	EDS Setup PMCS No. 2		
10.	<b>SET UP</b> and <b>CONNECT</b> lighting fixtures in each corner of the EDS Trailer.	N/A		
11.	<b>SET UP</b> and <b>INSPECT</b> waste drums with spill containment pallets and scales.	EDS Setup PMCS Nos. 3 and 3.1		
12.	<b>SET UP</b> and <b>INSPECT</b> Reagent Supply Subsystem.	EDS Setup PMCS Nos. 4 and 4.1		
13.	INSPECT, CONNECT, and TEST hydraulic nuts.	EDS Setup PMCS No. 5		
14.	OPEN and INSPECT containment vessel door. INSTALL internal containment vessel door hardware.	EDS Setup PMCS No. 6		
15.	<b>SET UP</b> helium leak detector. <b>SET</b> helium cylinder regulator at 250 pounds per square inch gauge (psig) and leak detector regulator at 20 psig.	(1) EDS Setup PMCS No. 6.1 (2) Leak Detector User's Manual		
16.	<b>INSTALL</b> Tedlar <sup>®</sup> bag/vapor/liquid sample valve assemblies, as required.	EDS Setup PMCS No. 6.1		

Table 2-1. EDS Setup Preventive Maintenance Checks and Services Checklist for EDS Trailer (Continued)

No.	ACTIVITY	See Table 4-1 in EDS O&M Manual	Yes	No
17.	INSPECT and LEAK TEST containment vessel door seal, door valves, fittings, high voltage flange, and flange seal.	EDS Setup PMCS No. 6.1		
18.	<b>INSPECT</b> and <b>TEST</b> Rotary Agitation Subsystem.	EDS Setup PMCS No. 8		
19.	TEST containment vessel heaters.	EDS Setup PMCS No. 9		
20.	OPEN containment vessel door.	EDS Setup PMCS No. 10		
21.	<ul> <li>PREPARE Firing System:</li> <li>Preliminary setup of Firing System</li> <li>Install 50-foot detonator cables to containment vessel door.</li> </ul>	EDS Setup PMCS No. 11.1 EDS Setup PMCS No. 11.2		
22.	<ul> <li>TEST Firing System:</li> <li>Continuity check of 50-foot detonator cables</li> <li>High potential test of Firing System</li> <li>Dry Run Load Test</li> <li>Firing System shutdown.</li> </ul>	EDS Setup PMCS No. 12 EDS Setup PMCS No. 13 EDS Setup PMCS No. 14.1 EDS Setup PMCS No. 14.2		
23.	If desired, <b>DISCONNECT</b> and <b>SECURE</b> Firing System.	EDS Setup PMCS No. 15		
24.	INSPECT loading table.	EDS Setup PMCS No. 16		

Signature:	EDS Crew Supervisor	Date
Signature:	PMNSCM Representative	Date

Table 2-2. Checklist for EDS Pre-operations

No.	ACTIVITY	Yes	No
1.	VERIFY monitoring is being conducted. Monitoring Equipment Time Online		
	MINICAMS®		Ì
	Depot Area Air Monitoring System		1
2.	<b>DETERMINE</b> personal protective equipment (PPE) selection based on overnight		Ì
	monitoring results or Annex I if overnight monitoring is not conducted.		Ì
	Cascade operational:YESNON/A		Ì
	Required PPE Level:		
3.	CONDUCT EDS team and safety meetings.		
4.	VERIFY Personnel Decontamination Station is operational.		
5.	<b>VERIFY</b> all valve handles are tight on valve stems. <b>VERIFY</b> all manually operated		Ì
	valves are closed.		Ì
	<b>Note:</b> Before continuation of a previous day's processing, <b>OPEN</b> any valves that		Ì
6	were closed the previous day for system shutdown.  CHECK fuel levels on air compressor () and power generator () and		
6.	TURN ON. VERIFY incoming air pressure is 100 pounds per square inch gauge		Ì
	(psig) at the air compressor.		Ì
7.	CHECK air lubricator oil level and oil condition.		
8.	TURN ON electrical power main disconnect switch, heater disconnect switch, and		
0.	water supply to trailer. <b>PERFORM</b> Lamp Test. <b>OPEN</b> valve 52 and <b>VERIFY</b> air		Ì
	pressure is set at 80 psig at air lubricator's air pressure gauge.		Ì
9.	<b>VERIFY</b> helium bottle contains a minimum of 1,000 psig for the first day () and		
_	750 psig for the second day () of operations. <b>VERIFY</b> helium cylinder regulator		Ì
	is set at 250 psig and leak detector regulator low pressure gauge is set at 20 psig.		Ì
10.	CHECK oil in helium leak detector. TURN ON and CALIBRATE helium leak		
	detector. Refer to EDS Operations and Maintenance (O&M) Manual, Table 4-1,		Ì
	EDS Setup PMCS No. 6.1. <b>VERIFY</b> helium leak detector is turned off.		
11.	PRE-POSITION decontaminant pail and rinse pail next to sample table.		
12.	<b>SET UP</b> waste drums on the containment pallets and weight scales. Refer to EDS		Ì
	O&M Manual, Table 4-1, EDS Setup PMCS No. 3. <b>OPEN</b> valve 29 to D1.		Ì
	Note: VERIFY carbon filter cap is removed and carbon retaining collar is tight.		Ì
	VERIFY vessel waste drum hoses are connected from quick-connects QD1 and		Ì
	QD1A to drums 1 and 1A, respectively. <b>VERIFY</b> waste drum vent hoses from		Ì
	drums 1 and 1A are connected to waste drum vent T on drum 2. <b>VERIFY</b> valve 27		Ì
	green OPEN light is illuminated.  Waste Drum Label Number Initial Weight (lbs)		Ì
	1 Laber Number militar Weight (ibs)		Ì
	1A		Ì
	2		1
	3		1
	SW		Ì
13.	FILL reagent and water tanks. Refer to Procedure 3.		
	Tank 1 Fill: Liters: Temp. Setpoint:		1
	Tank 2 Fill: Liters: Temp. Setpoint:		1
	Containment Vessel Temp. Setpoint: (CHECK all setpoints °C)  Note: Set initial vessel temperature 5 degrees above target temperature.		1
	<b>Note:</b> Set initial vessel temperature 5 degrees above target temperature.		1

Table 2-2. Checklist for EDS Pre-operations (Continued)

No.	ACTIVITY					
14.	VERIFY vessel hinge jack support is properly positioned.					
15.	<b>INSPECT</b> vessel interior for the presence of foreign objects and/or damage, and <b>REMOVE</b> seal protector.					
16.	CLEAN and PREPARE containment vessel sealing surfaces. Refer to EDS O&M Manual, Table 4-2, Pre-Op PMCS No. 3.					
17.	INSTALL Tedlar® bag adapter/vapor and liquid sample valve assemblies on valve panel. Refer to Procedure 13, Step 9.0 and Procedure 11, Step 12.0. VERIFY valve 20 is closed.  Note: USE thread lubricant on external threads of valve piping before installation of vapor and liquid sample valves. CHECK torque (30 foot-pounds) on all valve fittings between valves 19, 21, 24, and 26.  Tedlar bag numbers:  Vapor sample valve assembly:  Liquid sample valve assembly:  :  Liquid sample valve assembly:  :  :  :  :  :  :  :  :  :  :  :  :					
18.	PREPARE EDS Firing System (refer to Procedure 4).					
19.	<ul> <li>TEST EDS Firing System (refer to Procedure 4):</li> <li>Preliminary function checks of Firing System</li> <li>High potential test of Firing System</li> <li>Dry Run Load Test (if applicable).</li> </ul>					
20.	INSTALL new O-ring. INSTALL metal seal in accordance with EDS O&M Manual, Table 4-2, Pre-Op PMCS No. 3.					
21.	SECURE loading table to grating (refer to Procedure 5).					
22.	PRE-POSITION Fragment Suppression System cylinder top and frame/cylinder bottom assembly, assembled interior detonator jack assembly, and explosives based on munition expected for treatment (refer to Procedure 5). VERIFY Interior Detonator Jack Assembly is the correct size for the selected FSS.					
23.	PREPARE labels for Tedlar® bags, sample valve assemblies, and bottles in accordance with Sampling and Analysis Plan.					
24.	PREPARE labels for waste drums in accordance with site specific requirements.					
25.	VERIFY all valves are closed except for valves 1, 8, 11, 27, 29, 43, 45, and 52.					
26.	VERIFY lithium ion batteries are charged and TURN ON radio frequency transmitter.					
27.	VERIFY all panel pressure gauges are set at zero.					
28.	COORDINATE with Monitoring prior to start of operations.					
29.	COORDINATE with installation/site authorities prior to start of operations.					
30.	COORDINATE with emergency response personnel.					
31.	BEGIN operations at Procedure 6.					
Signature: EDS Crew Supervisor Date						
Signa	ture: PMNSCM Representative Date					

Table 2-3. Pre-operations Checklist for Equipment, Tools, and Supplies

DESCRIPTION	QTY O/H	DESCRIPTION	QTY O/H
50-foot detonator cables (x4)		Helium compressed gas tank with pressure regulator assembly and cylinder bracket	
5-gallon water can		Hoe, vessel	
Air compressor		Hose, air compressor 2" x 100'	
Battery, lithium ion		Hose, air supply 1/2" x 120"	
Bleach solution		Hose, garden	
Brushes		Hose, helium 1/4" x 120"	
Burst disc cables		Hose, helium leak detector 1" x 72"	
Carbon filter		Hose, helium leak detector/connection 1" x 36"	
Carpenter's level		Hose, hydraulic pump 96"	
Catch tray (unpack area)		Hose, hydraulic nut 24" (x4)	
Chain-of-custody documents (for munition and sampling)		Hose, pan waste drum 1/2" x 84"	
Chock blocks		Hose, platform pan waste 1/2" x 48"	
Conical-shaped charge detonator clips		Hose, reagent source 1/2" x 84"	
Conical-shaped charges with O-rings		Hose, strainer 1/2" x 120"	
Crow's-foot wrench		Hose, supply 1/2" x 72"	
Debris pan		Hose, tensioner pump hose 96"	
Digital camera		Hose, trailer pan spray 1/2" x 72"	
Drain plug wrench		Hose, trailer pan waste 1/2" x 144"	
Drum, liquid waste		Hose, vacuum 1/2" x 72"	
Drum, solid waste		Hose, vessel effluent 3/4" x 72"	
Drum pump (backup)		Hose, vessel waste drum 3/4" x 72"	
Duct tape		Hoses, waste drum vent 1" x 72" (x2)	
Dust caps		Indelible ink pens	
EDS operator log		Interior and exterior shorting jacks	
Emergency eye wash		Key, interlocks	
Fire extinguishers		Key, vessel rotation/clamp control panel	
Firing Systems (A and B)		Leather gloves	
First-aid kit		Linear-shaped charge	
Feedthrough assembly		Linear-shaped charge detonator clips	
Fragment Suppression System		Linear-shaped charge retaining clips	
Generator		Loading table, front	
Grayloc® metal seal, high voltage flange		Loading table, rear (x2)	
Grayloc <sup>®</sup> metal seal, vessel door		Mechanical fingers	
Hammer, dead blow		Multimeter (fluke)	
Hand truck		Open-head and liquid waste drums	

Table 2-3. Pre-operations Checklist for Equipment, Tools, and Supplies (Continued)

DESCRIPTION	QTY O/H	DESCRIPTION	QTY O/H
O-ring, high-voltage flange		Scales, drum	
O-ring, vessel door		Secondary containment pallet	
Pendant, clamp hanger drive control		Spanner wrench, lock ring	
Pendant, hydraulic nut pump		Spanner wrench, 5" hex nut	
Pendant, leak detector		Spill containment tray	
Pendant, vessel rotation control		Spill kit	
Perma-Slik <sup>®</sup> lube		Sponges	
Plastic bags and sheeting		Stepladder	
Plaster-of-Paris bandages		Strain relief clips (large binder clips)	
Personal protective equipment in accordance with Annex I and Health and Safety Plan		Strap wrench	
Primary tool kit		Tongs	
Rags		Trailer lighting fixtures	
Reagent		Waste bag	
Rubber mallet		Waste drum vent T	
Rupture disc assembly and disc		Waste labels	
Sample valve assembly, 25 milliliters		Wooden container (explosive components)	
Sample valve assembly, 10 milliliters		Wrench, T-handle 1-5/16-inch	
Sampling containers and secondary packaging		Wrench, T-handle 5/8-inch	
Sampling tools			

Signature: EDS Crew Supervisor	Date
Signature: PMNSCM Representative	 Date

Table 2-4. Checklist for End-of-Day Operations

No.	ACTIVITY	Yes	No			
1.	VERIFY the following power switches are in the OFF position:  Supply pumps Source pumps Rotary Agitation Subsystem Pan pump Tank and vessel heaters Helium Leak System Firing System Radio frequency transmitter.					
2.	TURN OFF water supply to trailer.					
3.	<b>VERIFY</b> all containment vessel door valves are CLOSED. <b>RECORD</b> valves CLOSED.					
4.	TURN OFF EDS trailer main disconnect switch.					
5.	VERIFY all waste is placed in proper containers and sealed.					
6.	VERIFY waste drums are properly annotated and placed in the appropriate staging area.					
7.	VERIFY tools, equipment, and supplies are put in their proper places.					
8.	RECOIL 50-foot detonator cables and STORE along with the interior and exterior detonator shorting jacks and exterior detonator jack in the EDS Firing System accessory drawer, if necessary.					
9.	VERIFY front and back covers have been replaced on EDS Firing System, if necessary.					
10.	VERIFY security is coordinated for EDS Trailer and equipment.					
11.	COORDINATE with Monitoring prior to ceasing operations for the day.					
12.	COORDINATE with installation/site authorities prior to leaving the operations site for the day.					
Signa	ture: EDS Crew Supervisor Date					

EDS P2 Series SOP 5-2-8 Revision 7; June 2007

Date

Signature: PMNSCM Representative

### Table 2-5. Checklist for Post-operations

No.	ACTIVITY					
1.	VERIFY the following power switches are in the OFF position:  Supply pumps Source pumps Rotary Agitation Subsystem Pan pump Tank and vessel heaters Helium Leak System Firing System Radio frequency transmitter.					
2.	TURN OFF water supply to trailer.					
3.	VERIFY all containment vessel door valves are CLOSED.					
4.	TURN OFF EDS trailer main disconnect switch.					
5.	VERIFY all waste is placed in proper containers and sealed.					
6.	VERIFY waste drums are properly annotated and placed in the appropriate staging area.					
7.	VERIFY vessel door is open and training/shipping metal seal and door hinge support jack are in place.					
8.	RECOIL 50-foot detonator cables and STORE along with the interior and exterior detonator shorting jacks and exterior detonator jack in the EDS Firing System accessory drawer.					
9.	VERIFY tools, equipment, and supplies are put in their proper places.					
10.	VERIFY front and back covers have been replaced on EDS Firing System, if necessary.					
11.	VERIFY security is coordinated for EDS Trailer and equipment.					
12.	COORDINATE with Monitoring prior to vacating operations area.					
13.	COORDINATE with Site Manager prior to vacating operations area.					
Signa	ture: EDS Crew Supervisor Date					
Signa	ture: PMNSCM Representative Date					

EDS P2 Series SOP 5-2-9 Revision 7; June 2007

#### **SPECIAL REQUIREMENTS**:

- 1. Operators are familiar with chemical accident/incident procedures and the EDS O&M Manual.
- 2. This procedure guide will be used by EDS Explosive Operators and/or Chemical Operators knowledgeable in chemical accident/incident response and assistance operations.
- 3. The certified operators shall be trained in the conduct of EDS O&M procedures to include setup of the EDS.

#### **EQUIPMENT, TOOLS, AND SUPPLIES:**

ITEM:QUANTITY:Clipboard and penas requiredEDS O&M Manualas required



#### **DAILY PDS EQUIPMENT CHECKLIST**

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Item	Quantity.	Yes	No	Initial
CAM	1			
Radio, Hand-held w/spare battery	1			
Box, Plastic Bags, Clear, Large 6 mil	1			
Spill Pillows	10			
Stretchers	4			
Chairs	3			
Sump, PDS, Large	1			
Extension Cord for pump 50 ft.	2			
Hose, garden w/sprayer	4			
Sprayers Garden	2			
Drum, 55-gal and Funnel	1			
Garbage Cans, Large	2			
Pail, 1 gal	3			
Brush, long handle	4			
Waste Drum Sump	1			
Jack, Boot	1			
Mat, Roll-up	As Needed			
Tank, Air	As Needed			
Roll, Plastic Bags, Small, 6 mil	1			
Roll, Plastic Bags, Large, 6 mil	1			
Tent, blow up/expandable	1			
Pans, Step/Shuffle, Large	4			
Box, Bleach (Labeled with test results and paperwork)	1			
Fire Extinguisher	1			

Signature: PDS Crew Supervisor	Date
Signature: FDS Crew Supervisor	Date

